

To secure the rear valance it will be necessary to mark and drill four 1/8" mounting holes through the factory rear bumper cover. Follow the instructions below:

PREMOUNTING PREPARATION

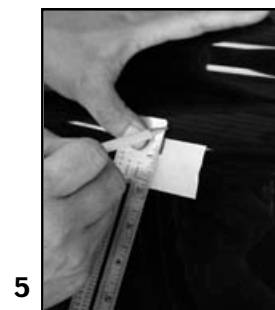
1. Remove and clean the rear bumper cover.
2. Place the bumper upside down on a table or flat surface (See Fig 1).
3. Using two spring clamps, attach the new rear valance to the factory bumper so that it sits evenly against the surface and that the exhaust opening lines up (See Figs 1 and 2).
4. Using a tape measure, ensure the rear valance sits evenly from the left to the right sides (See Fig 3).
5. By sticking pieces of masking tape to the bumper cover alongside the top edge of the rear valance, mark the position of the rear valance against the bumper cover. (See Fig 1).
6. Using a black marker or pen, mark on the masking tape where the four design elements line up (See Fig 4).
7. Unclamp and remove the rear valance.
8. Using the edge of the masking tape and the black mark as a guide, measure back beneath where the rear valance sat, 3/8" for the location of where to drill your mounting holes (see Fig 5). The location of the holes should align approximately to the center of the tape joint on the rear valance.
9. Using a 1/8" drill bit, drill the four mounting holes. (See Fig 6).
10. You are now ready to Prep and Paint the rear valance prior to installation. Refer to the Prep/Paint information.



FINAL INSTALLATION

1. Clean off any paint or overspray from the tape joint using Scotchbrite #7447. Ensure the surface is thoroughly cleaned.
2. Wipe over the tape joint surface with 3M Adhesion Promoter that is provided and allow it to dry.
3. Carefully apply the 3M Mounting tape along the tape joint surface. You are now ready to attach your rear valance.

(NOTE: If the masking tape that previously indicated the position of your rear valance on your bumper cover has been removed, it will be necessary to repeat steps 1 through 5 of the Premounting Preparation Instructions above.)



4. Using the masking tape as a guide, scuff the surface of the bumper cover with Scotchbrite #7447 where the valance tape joint will attach.
5. Wipe the area with 3M Adhesion Promoter and allow to dry.
6. Remove backing from the tape joint and carefully reposition and attach the rear valance to the bumper cover.
7. Turn the bumper over to gain access to the backside surface. Using a 1/16" drill bit, drill a short pilot (no longer than 1/8" deep) hole into the rear valance through the mounting hole and secure the valance with the four screws provided (See Fig 7).

