



## TSUNAMI FRONT LIP SPOILER 92-99 CIVIC INSTALLATION INSTRUCTIONS

### IMPORTANT:

READ MOUNTING INSTRUCTIONS THOROUGHLY BEFORE STARTING! PERFORMANCE TECHNIQUES ACCEPTS NO LIABILITY FOR DAMAGE INCURRED TO PARTS OR VEHICLES DUE TO IMPROPER PREPARATION AND/OR INSTALLATION PROCEDURES! DAMAGE CAUSED BY OR TO CARWASH FACILITIES IS THE RESPONSIBILITY OF THE VEHICLE OWNER! PARTS MODIFIED, PREPPED OR PAINTED CANNOT BE RETURNED!

### READ ALL INSTRUCTIONS CAREFULLY

**NOTE:** The Front Lip Spoiler is manufactured of high quality flexible urethane and requires preparation to paint. Due to the high flexibility of this product and the mold release agents used during manufacturing, it is necessary to carefully prepare and utilize paint products that are flexible or can be used with flex agent additives.

### PARTS LIST

Front Lip Spoiler  
(4) #8x3/4 Black Screws  
Installation Instructions

### TOOLS REQUIRED

- Phillips Screwdriver
- Power Drill
- 7/64" Drill bit
- Masking Tape

### TEST FITTING

1. Remove stock spoiler if vehicle is so equipped.
2. Drill through Front Lip Spoiler at the small recessions marked in the fender will areas (Fig 1), using a 7/64" drill bit.
3. Place spoiler over lower lip of the grille opening and attach to bumper. The sides of the spoiler wraps around the bumper and overlaps into the wheel well.
4. Align spoiler at all points and hold in place with strips of masking tape. (See Fig 2). Once alignment of spoiler is satisfactory, drill through the 7/64" holes (from step 2) into the bumper. (see Fig 3).
5. If painting is not required, install mounting screws and remove masking tape.

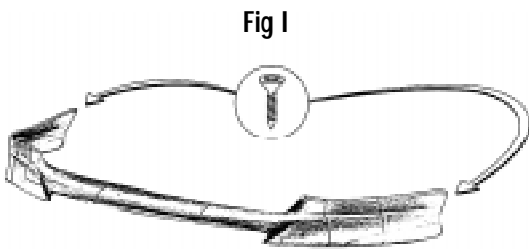


Fig I

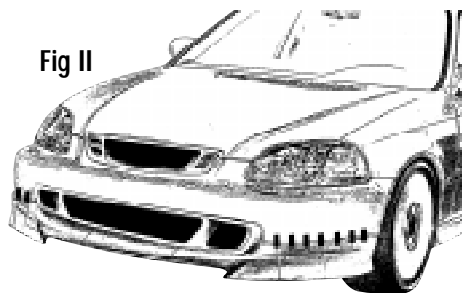


Fig II

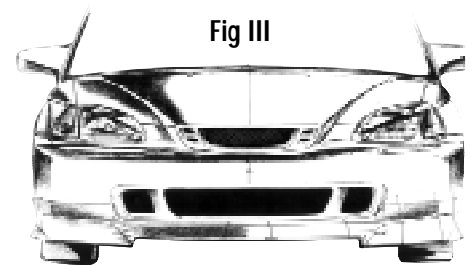


Fig III

### PAINTING INSTRUCTIONS

#### PAINT PREPARATION

**NOTE:** Consult with a Automotive Paint Supplier for their recommendations on specific brands and products.

1. Clean all areas using **Simple Green** or **3M Prep Solvent-70** with a **3M SCOTCHBRITE #7447** pad and water. Rinse thoroughly.
2. Wet sand all areas to painted with 320-400 grit wet or dry paper. **DO NOT SAND** or **DAMAGE TYPE IDENTIFICATION PLATE!** This will void any warranty!
3. If any filling is required, use a 2 component Urethane filler following the manufacturer's instructions.
4. Use a plastic preparation such as **DuPONT Plastic Prep #2319** and **ADHESION PROMOTER #2322** or similar products.
5. Prime areas to be painted using a catalyzed 2 component primer designed to be used on flexible Urethane parts.
6. After primer has dried, wet sand using 400-500 grit wet or dry sand paper.
7. Clean part using a prep solvent.
8. Paint part using a urethane based paint such as **DuPONT CHROMASYSTEM** or a paint that could be used with a flex agent additive.

#### ADDITIONAL ATTACHMENT

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## TSUNAMI FRONT LIP SPOILER 92-98 CIVIC INSTALLATION INSTRUCTIONS

### ADDITIONAL ATTACHMENT

The Front Lip Spoiler is designed to “Clip” over the lower lip of the front bumper. If additional attachment is desired perform the following procedures **BEFORE PAINTING!**

1. Clean area of spoiler and bumper where they will contact with each other using **ACETONE** or **METHYL ETHYL KETONE (MEK)**
2. Sand areas with 80 grit paper thoroughly and re-clean with **ACETONE**. A smooth but dull surface is the desired finish. Let dry completely.
3. If attaching spoiler using **3M SCOTCHBRITE TAPE** or similar, apply tape to inside area of spoiler and press firmly.
4. Paint spoiler as directed in **PAINT PREP**, making sure to avoid area of contact.
5. Attach spoiler and install mounting screws in fender wells.

**NOTE:** Some installers may desire to use a structural adhesive such as **DURAMIX #4125** in lieu of mounting tape. Follow the manufacturer’s directions for use of this type of products.