



GUIDE TO PAINTING

PAINT PREPARATION:

NOTE: All Tsunami Parts are manufactured of high quality flexible urethane and requires preparation to paint. Due to the high flexibility of this product and the mold release agents used during manufacturing, it is necessary to carefully prepare and utilize paint products that are flexible or can be used with flex agent additives. (**Consult with an Automotive Paint Supplier for their recommendations on specific brands and products**).

1. Clean all areas using SIMPLE GREEN or 3M PREP SOLVENT-70 with a 3M SCOTCHBRITE #7447 pad and water. Rinse thoroughly.
2. Wet sand all areas to be painted with 320-440 grit wet or dry paper.
3. If any filling is required, use a 2 component Urethane filler following the manufacturer's instructions.
4. Use a plastic preparation such as DuPONT PLASTIC PREP #2319 and ADHESION PROMOTER #2322 or similar products.
5. Prime areas to be painted using a catalyzed 2 component primer designed to be used on flexible Urethane parts.
6. After primer has dried, we sand using 400-500 grit wet or dry sand paper.
7. Clean part using a prep solvent.
8. Paint part using a urethane-based paint such as DuPONT CHROMASYSTEM or a paint that could be used with a flex agent additive.