

3) From under the car, pull the side of the bumper cover against the lower factory side mount and mark position. Also mark the five factory mounts holes near the trunk. Remove the bumper and drill out the five factory mounts with the 3/8" drill bit. Also drill out the side mount holes with the 1/8" drill bit.



4) Reinstall the rear bumper cover onto the car and reattach with all factory hardware. Use the factory screw to attach the bumper to the side mounts.



5) From under the car, attach the two clip nuts to the lower rear mounting points. Install the two z-brackets to support the lower insert piece. Drill corresponding hole in insert.



6) Remove the bumper, disassemble and take it to the paint shop to be painted

#### Prior to final installation and final installation



Prior to reinstalling the painted bumper and insert, reinforce the lower side mounting point with the small 4" aluminum brackets. Attach one end to the back of the plastic mount using the self-tapping screw. Next attach the other end to the inner fender sheet metal with self-tapping screw



Re-assemble the bumper and reinstall it with the factory hardware. Use the two plastic push fasteners to attach the bottom of the insert to the Z-brackets