



TSUNAMI FRONT BUMPER FOR 2000-UP FORD FOCUS INSTALLATION INSTRUCTIONS

IMPORTANT:

READ MOUNTING INSTRUCTIONS THOROUGHLY BEFORE STARTING! TSUNAMI PRODUCTS ACCEPT NO LIABILITY FOR DAMAGE INCURRED TO PARTS OR VEHICLES DUE TO IMPROPER PREPARATION AND/OR INSTALLATION PROCEDURES! DAMAGE CAUSED BY OR TO CARWASH FACILITIES IS THE RESPONSIBILITY OF THE VEHICLE OWNER! PARTS MODIFIED, PREPPED OR PAINTED CANNOT BE RETURNED!

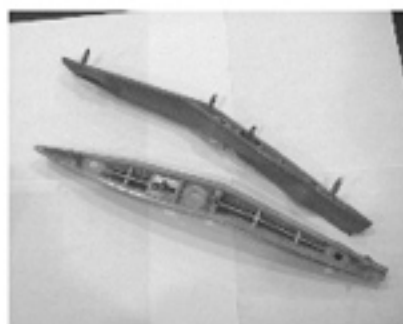
PARTS LIST

- Grill kit
- Small screws – 12
- Square spring washers – 12
- Z-brackets – 2
- 6mm bolt – 6
- 6mm nut – 6
- Self tapping screws – 2



TOOLS REQUIRED

- Phillips screw driver
- Power drill
- 3/8" drill bit
- 10mm socket and wrench
- Pliers



NOTE: AFTER REMOVING THE FRONT BUMPER, YOU MUST SAVE AND REUSE THE BUMPER FENDER SUPPORT BRACKET LOCATED ON EACH SIDE OF THE BUMPER. (LEFT) FOR FOCUS OWNERS WITH CARS THAT DO NOT HAVE THESE SUPPORTS NEED TO PURCHASE THESE FROM A LOCAL FORD DEALERSHIP. THEIR PART NUMBERS ARE: [YS4X-17D958-AD](#) FOR THE RIGHT AND [YS4X-17D959-AD](#) OF THE LEFT.

Pre-installation – install the grilles onto the bumper over the openings.



1) Remove the cover from the top part of the grill



2) Use pliers to remove the pushpin holders. Then remove all the bolts from the underside of the stock bumper. Remove the screw holding the fender liner to the bumper.



3) Remove the front bumper from the car and set aside. Then remove the bumper fender support bracket from the underside of the bumper. Save these for they will be used to install the Tsunami front bumper.